

TP6/V-PR/1

CUTTING BENDING FORMING
MACHINE FOR AXIAL
COMPONENTS VERTICAL
MOUNTING

EXAMPLES OF FORM



86.0L01

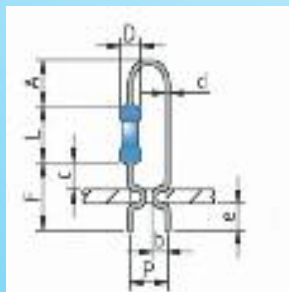


Machine model TP6/V-PR is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to .031"). Special versions can be manufactured to form leads having different dimensions. It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 15 MM

PRODUCTION HOUR:
TAPED: 7000
LOOSE: 5000

850750 - DIE ASSEMBLY FOR PITCH 2,54 MM



	MM		IN	
	min	max	min	max
A	2,8	5	.110	.196
L	3	15	.118	.590
F	4,3	10	.169	.393
C	1,5	5	.059	.196
e	1,2	4	.047	.157
b	1	1	.039	.039
d	0,5	0,8	.019	.031
D	0,5	4	.019	.157
P	2,54 fix		.1 fix	

TP6/V-PR/2

CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORM



86.OL02



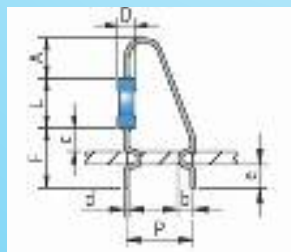
Machine model TP6/V-PR/2 is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to .031"). Special versions can be manufactured to form leads having different dimensions.

It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 18 MM

PRODUCTION HOUR:
TAPED: 7000
LOOSE: 5000

850800 - DIE ASSEMBLY FOR PITCH 5,08 MM



	MM		IN	
	min	max	min	max
A	3	5	.118	.196
L	3	15	.118	.590
F	4,3	10	.169	.393
C	1,5	5	.059	.196
e	1,2	4	.047	.157
b	1	1	.039	.039
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
P	5,08 fix		.2 fix	

TP6/V-PR OPTIONAL ACCESSORIES



BR6 - 400200 REEL HOLDER



MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT
MOT98/A - 7915033 - 110 V - MOTOR DRIVE UNIT



TNS - 21.0013 WASTE TAPE EJECTOR



CS20 - 51.0200 FEEDER FOR LOOSE COMPONENTS



850240 COMPLETE BODY GUIDE
