# CUTTING BENDING MACHINE FOR AXIAL COMPONENTS

# VERTICAL MOUNTING

#### EXAMPLES OF FORMS



80.0L01 STANDARD





The TP6/V machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,5 to 0,8mm (.019 to .031"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having different thickness.

WARNING: FOR PITCH 2,54 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 12 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

> PRODUCTION: TAPED: 50.000 LOOSE: 5.000

# TP6/V/1 STANDARD VERSIONS

### 80.OL01-PITCH 2,54 MM



MM		IN		
	min max		min max	
A	2	6	.078	.236
L	-	15		.590
F	3	8	.118	.314
D	0,5	3	.019	.118
d	0,5	0,8	.019	.031
P	2,54 fix		.1 fi	x

#### 80.OLO3-PITCH 3,8 MM



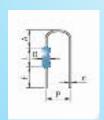
	MM		IN	
	min	тах	min	max
A	2,5	6	.098	.236
L	- 10	15	2000	.590
F	3	8	.118	.314
D	0,5	5	.019	.196
d	0.5		.019	.031
P	3,8 fix		.15	fix

80.0L04 - PITCH 5,08 MM



MM		IN		
	min max		min max	
A	3	7	.118	.275
L	1.5	15		.590
F	3	8	.118	.314
D	0,5	8	.019	314
d	0,5	0,8	.019	.031
P	5,08 fix		.2	fix

80.0L05 - PITCH 7,62 MM



	MM		IN	
	min	max	mir	max.
Α	4	7	.157	.275
L		15		.590
F	3	8	.118	.314
D	0,5	10	.019	.393
d	0,5	0,8	.019	.031
P	7,62 fix		.3 fix	

# TP6/V/21 CUTTING BENDING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORM



80.0L21 RFINFORCED





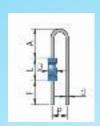
The TP6/V/21 machine is designed for cutting and bending taped axial components for vertical mounting. It operates components with lead diameters from 0,8 to 1,3mm (.031 to .051"). The bending pitch is determined by the bending cam supplied and it can be changed by replacing this cam with one having a different thickness.

WARNING: FOR PITCH 3,8 MM MINIMUM LENGTH BET-WEEN BODY AND TAPE SHALL BE: LENGTH OF THE BODY PLUS 16 MM. THE LENGTH OF THE LEAD FOR THE LARGER PIT-CHES SHALL BE INCREASED BY RELATION

PRODUCTION: TAPED: 50.000 LOOSE: 5.000

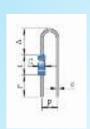
## TP6/V/21 STANDARD VERSIONS

## 80.0L21-PITCH 3,8 MM



1	MM			IN	
	min max		min max		
А	4	9	157	,354	
L		15		,590	
F	3	8	.118	.314	
D	0,8	5	031	,196	
d	0,8	1,3	031	.051	
P	3,8 flx		.15	fix	

### 80.OL22 - PITCH 5,08 MM



MM			IN	
	mn	max	min	max
A	5	9	196	.354
L		15		.590
F	3	8	.118	,314
D	0,8	8	031	.314
d	0,8	1,3	031	.061
P	5,08 fix		2	fix.

### 80.OL23 - PITCH 7,62 MM



	MM min max		min max	
A	6	9	235	.354
L		15		.590
F	3	8	.118	.314
D	8,0	10	.031	.393
d	6,0	1,3	.031	.051
P	7,62 fx		.3	fix

# TP6/V OPTIONAL ACCESSORIES



BR6 - 400200 400200 REEL HOLDER



MOT98 - 7915030 - 220 V. - MOTOR DRIVE UNIT MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT



TNS - 21.0011 waste tape ejector



CS30 - 51.0300 feeder for loose components



800240 COMPLETE BODY GUIDE