TP6/PR-F/1 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM



43.0L01 STANDARD







The model TP6/PR-F is designed for cutting and forming axial taped components. Version 43.0L01 is suitable for lead \varnothing 0,5 to 0,9 mm (.19 to .035"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

PRODUCTION/HOUR TAPED: 7000

LOOSE: 5000

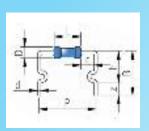


TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

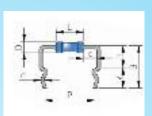
TP6/PR-F/1 STANDARD DIE ASSEMBLIES

420800 - STAND OFF 2,5MM

420850 - LOCK IN



	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6	9	.236	.354
В	8	11	.314	.433
d	0,5	0.9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157



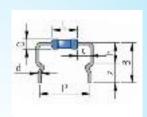
	IVIIVI			11.4
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	4,5	8	.177	.314
В	7,5	11	295	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

420900 - REDUCED PITCH

420950 - LOCK IN



	MM		11	N
	min	max	min	max
Р	7,62	58,42	.3	2.3
L	1000000	50		1.968
C	1,2		.047	
h	5	9	.196	.354
В	7	11	.275	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157
E	1,27		.05	



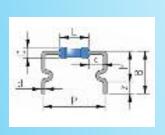
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2	11000	.047	
h	4,5	8	.177	.314
в	7,5	11	.295	.433
d	0,6	0,9	.023	.035
D	0,6	8	.023	.314
z	3	4,5	.118	.177

IN

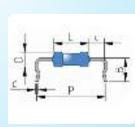
MM

420750 - STAND OFF 3MM

421000 - BODY LOCKED



	MM			IN
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50	0.000	1.968
c	1,2		.047	
h	6,5	9,5	255	.374
В	8,5	11,5	334	.452
d	0,5	0.9	.019	.035
D	0,5	8	.019	.314
z	2	4	078	.157



	The second secon		The state of the s	
	min	max	min	max
P	10,16	60,96	.4	2.4
L		50		1.968
c	1,2		.047	
В	5	8	.196	.314
d	0,5	8,0	.019	.031
D	2	8	.078	.314

420650 - "U" BEND

42100004 - LOW BODY LOCKED



MM			IN	
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
C	1,2		.047	
В	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314

	H	-		
4	r	-	2	4
d ,	2		5	- a
	Î	P	1	

	IVIIVI			N
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
C	1,2		.047	
h	3	8	.118	.314
В	6	11	.236	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157

TP6/PR-F/2 Cutting bending for axial components

EXAMPLES OF FORM











The model TP6/PR-F/2 is designed for cutting and forming axial taped components. Version 43.OLO2 is suitable for lead \varnothing 0,8 to 1 mm (.031 to .039"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

> PRODUCTION/HOUR TAPED: 7000

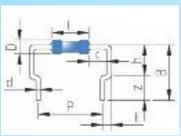
LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS AL-WAYS ALREADY INCLUDED WITH THE MACHINE

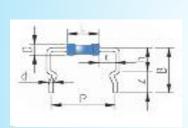
TP6/PR-F/2 STANDARD DIE ASSEMBLIES

420900 - REDUCED PITCH



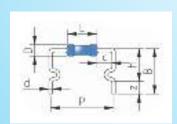
	MM		1	N
	min	max	min	max
Р	7,62	58,42	.3	2.3
L	N	50		1.968
c	1,5		.059	
h	6	12	.236	.472
В	8	14	.314	.551
d	8,0	1	.031	.039
D	8,0	8	.031	.314
z	2	4	.078	,157
E	1,27		.05	

420950 - LOCK IN



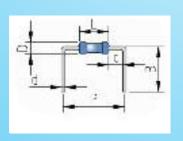
	ŢV	IIVI	IIN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L	0.000	50		1.968
C	1.5		.059	
h	5,5	11	.216	.433
В	8,5	14	.334	.551
d	8,0	1	.031	.039
D	8,0	8	.031	.314
z	3	4,5	.118	.177

420750 - STAND OFF 3MM



	MM		/I IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
С	1,5		059	
h	7	12	275	.472
В	9	14	354	,551
d	0,8	1	.031	.039
D	0,8	8	.031	.314
z	2	4	.078	.157

420650 - "U" BENDING



MM		IN		
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
C	1,2		.047	
В	6	12	.236	.472
d	0,5		.019	.035
D	0,5	8	.019	.314

TP6/PR-F/3 Cutting bending forming machine for axial components

EXAMPLES OF FORM



43.0L03 EXTRA REINFORCED







The model TP6/PR-F/3 is designed for cutting and forming axial taped components. Version 43.OL03 is suitable for lead \varnothing 1 to 1,3mm(.039 to .051"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. It can be motorised. Waste tape ejector TNS is always already included with the machine's price..

PRODUCTION/HOUR TAPED: 7000

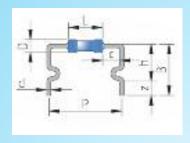
LOOSE: 5000



TNS - 21.0013 waste tape ejector is always already included with the machine

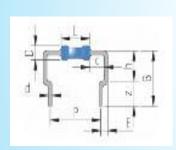
TP6/PR-F/3 STANDARD DIE ASSEMBLIES

430700 - STAND OFF 3MM



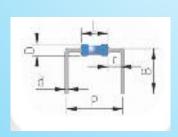
	MM		IN	
П	min	max	min	max
Р	12.7	60.96	.5	2.4
L		50		1.968
o	2,5		098	
h	11	16	433	.629
В	13	18	.511	.708
d	1	1,3	039	.051
D	1	8	039	.314
z	2	4	.078	.157

430900 - REDUCED PITCH



	MM		IN	
	min	max	min	max
P	10,16	58,42	.4	2.3
L	San	50		1.968
Ç	2,5		.098	
h	9	16	.354	.629
В	11	18	.433	.708
d	1	1,3	.039	.051
D	1	8	.039	.314
z	2	4	.078	.157
E	1,27		.05	

420650 - "U" BENDING



	MM		IN	
	min	max	min	max
P	12.7	60.96	.5	2.4
L		50		1.968
c	2,5		098	
В	13	18	.511	.708
d	1	1,3	039	.051
D	1	8	039	,314

TP6/PR-F OPTIONAL ACCESSORIES



BR6 - 400200 REEL HOLDER



MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT MOT98/A - 7915033 - 110 V - MOTOR DRIVE UNIT



CS40 - 51.0400 FEEDER FOR LOOSE COMPONENTS



430240 COMPLETE BODY GUIDE