

# Maintenance

## 1. Maintenance Plan

	Interval				Task
	d	w	m	y	
Machine, general	X				By using vacuum cleaner or a brush clean the device of waste leads and other garbage.
Tools		X			Check the tools for tin structure and if it is necessary, clean it without damaging the tools.
All moving parts		X			Clean and lightly oil <b>no grease</b>

d = daily  
 w = weekly  
 m = monthly  
 y = annualy

**Caution: All maintenance and repair work may only be performed by trained specialists!**

**Caution: No grease may be used for lubricating moving and sliding parts. Use thin lubricants only such as oil spray.**



# Spare Parts Catalogue

## 1. Parts- and spare parts list

Pos.	Quant.	Designation	Part- Nr.	Remark
1	1	C052B T.001	Base plate	
2	1	C052B T.002	Tooling holder	
3	1	C052B T.003	Side part tooling holder left	
3a	1	C052B T.003a	Side part tooling holder right	
5	1	C052B T.005	Guidance	
6	1	C052B T.006	Stop	
7	2	C052B T.007	Bending jaw	*
8	1	C052B T.008	Bending jaw middle	*
9	2	C052B T.009	Knife	*
11	1	C052B T.011	Knurled screw	
13	1	C052B T.013	Shaft	
14	1	C052B T.014	Cover	
15	1	C052B T.015	Cover plate	
16	1	C052B T.016	Threaded bolt	
17	1	C052B T.017	Brace	
21	2	C052B T.021	Attachment for cylinder	
30	2	ADVU-40-5-P-A	Cylinder	
31	2	M6x35	Grub screw with nut	
32	1	D-199	Compression spring	
33	2	Ø 10H6x50	Shaft hardened	
34	4	C052B T.034	Steel bushing	
35	4	Ø 10x Ø14x20	Ball bearing cage	
36	2	Ø 10H6x40	Shaft hardened	

\*) = recommended spare parts (when ordering please with machine number)





### 3. Pneumatic diagram

