

Iron Tip Cleaners

Air Blow Iron Tip Cleaner

You can select the iron tip cleaner based upon your application.

CRB



CRB
Air blow from one direction

CRB-A2



CRB-A2
Air blow from two directions (front & back)

Rotary Iron Tip Cleaner

SRC-3000



The wet sponges rotate in one direction and clean the iron tip. The soldering material drops into the reservoir below to contain debris.

SRC-500DC



The wet sponges can be programmed to rotate forward and reverse based upon I/O signal to allow for more thorough tip cleaning.

BRC-3000



The stainless steel brush rollers rotates and removes oxides from the tip and are designed to be utilized in lead free process.

Nitrogen Gas Generator

Nitrogen gas helps eliminate oxidation of the iron tip and soldering surface. It also increases solder wettability and provides better results and minimizes solder defects.

APN-05 For a desktop robot

Permeable Membrane System Ultra Small N2 Gas Generator

This is an ultra small N2 gas generator which can be built into a soldering robot or attached externally.

| | |
|-------------------|--|
| Model | APN-05 |
| Air supply | 0.5~0.6MPa(Only dry & clean Air) |
| Nitrogen Gas Flow | 0.5l/min |
| Nitrogen Gas Con | 99% (When nitrogen gas flow 0.5l/min) |
| Power Supply | AC100V~240V less than 1.4W |
| Dimension(W×D×H) | Approx 110×200×100mm |
| Weight | Approx 1.4kg |
| Accessories | Power Adapter, I/O Connector, Air Tube (2 types), Air Cock |



APN-12 For desktop robots

PSA System Small N2 Gas Generator

It is a high performance model that can be used with more than one robot. Its compact design allows for greater portability.

| | |
|--------------------|-----------------------------------|
| Type | APN-12 |
| Nitrogen Gas Flow | 1.2NL/min |
| Nitrogen Gas Con | 99.99% |
| Air Supply | 0.65~0.7MPa(only dry & clean air) |
| Discharge Pressure | 0.5MPa |
| Power Supply | AC100~240V 50/60Hz |
| Dimension(W×D×H) | Approx. 310×270×310mm |
| Weight | Approx. 18kg |
| Noise Value | 50dB |



KSM-M6R For selective flow system

PSA System Large N2 Gas Generator

This N2 gas generator has a color touch panel which controls the N2 concentration and displays the amount of fluid flow.

| | |
|--------------------|-------------------------------|
| Type | KSM-M6R |
| Nitrogen Gas Flow | 100NL/min |
| Nitrogen Gas Con | 99.99% |
| Air Supply | 0.75MPa(only dry & clean air) |
| Discharge Pressure | 0.5MPa |
| Power Supply | 220V 60Hz |
| Dimension(W×D×H) | 1,260×420×1218mm |
| Weight | Approx. 500kg |
| Noise Value | 65dB |



NCM-02

N2/O2 Concentration Measuring Instrument

It can measure N2 concentration up to: 99.9%,
O2 concentration: 25%.
The level of N2 gas generation is measured precisely.

| | |
|-------------------|-------------------------------------|
| Type | NCM-02 |
| Display Value | 100 - O2 Concentration (%) |
| Measuring Range | 99.9~75%(N2) 0.1~25%(O2) |
| Overall Accuracy | ±1.0%FS (It conforms to O2) |
| Power Supply | AC100~220V (with an adaptor) |
| Power Consumption | Less than 15W |
| Weight | 0.5kg |
| N2 Enclosing Port | for Φ4mm tube / One-Touch Connector |



F71RH / FW71RH

Automatic Tip Position Correction Unit

This optical sensor prevents misalignment of a wearing iron tip.

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|---------------------|--|
| Type | F71RH (For J-CAT Desktop robot) FW71RH (For JS Servo Scara robot) |
| Sensor | Optical sensor (For X/Y-axis) Low-contact touch sensor (For Z axis) |
| Correction Accuracy | ±0.1mm (X/Y/Z- axis) |
| Power Supply | 12~24 V DC |
| Weight | Approx. 0.8kg |
| Accessories | I/O SYS Cable. Attaching Plate |



TTM-140

Tip Thermometer

The well-designed sensor allows for easy placement and accurate readings for iron tips.
It achieves stable measurement within seconds.

| | |
|-----------------------------|---|
| Type | TTM-140 |
| Power Supply | AA battery LR6 × 4ppcs : 6V |
| Dimensions(W×D×H) | 83×42×140mm |
| Weight | 150g (w/o battery) |
| Temperature Resolution | 1°C |
| Temperature Measuring Range | Sensor (TIM•140S) : 0~500°C Probe (TIM•140SP) : 0~700°C |
| Temperature Accuracy | 0~500°C → ±3°C / 501~700°C → ±4°C (excluding sensor error) |
| Operating Environment | 0~50°C 20~85%RH (no condensation) |
| Accessories | Sensor 3pcs / AA battery LR6x4 pcs |



TTM-140SP
Sensor Probe
for Solder Pot



TTM-140S
Temperature Sensor
(3pcs)

SC+A

Soldering Application Position Calibration System

This position calibration camera has been designed exclusively for use with our soldering robots. It can be installed on both the J-CAT and JS SCARA robots.

| | |
|-------------------------------|--|
| Type | SC+A |
| Mountable Robot | J-CAT / JS series |
| Sensor | 1/1.8" Color CMOS sensor / Rolling shutter |
| Image Processing | FPGA High speed picture processing engine(Incorporating Camera) |
| Effective Pixels | 1600×1200 |
| Search Method | Pattern matching (with Masking f function / Pre-processing f filter) |
| Registered Model Number | 100 models (with retry functions) |
| Setting Method | No PC necessary / Enable to set by main unit |
| Robot Coordinates Calibration | X,Y,R-Axes |
| Accessories | Camera for position calibration, Lens, Ring lightning (White), Mounting bracket, Converter, PoE injector, LAN cable 3pcs |



CSS-2100

Small Soldering Camera Monitor

The micro cameras easily attach to the Apollo soldering robot. The function of the CMOS camera is for teaching and process monitoring. Due to the miniature size, each camera can be easily integrated on all Apollo robots.



| | |
|-----------------------|--|
| Type | CSS-2100 |
| Sensor | 1/4 inch color CCIQ II |
| Indication pixel | 316K pixel |
| Resolution | 400 TV line |
| Picture signal | NTSC video |
| Focus distance (Min.) | About 20 mm |
| Min. vision area | About 5 mm(D) x 40 mm(W) |
| Focus distance (Max.) | About 100 mm |
| Max. vision area | About 30 mm(D) x 40 mm(W) |
| Ambient environment | -10C~45C, 85% no condensation |
| Voltage | DC5~12V (AC 100~240V Multi Adaptor) |
| Power consumption | 50mA |
| Accessories | Attaching Bracket, Adapter, Power+Data Cable |

CVR-2100

High-Quality Portable Video Recorder

By connecting to CSS-2100 of CMOS camera, this recorder allows real-time recording of the soldering process without a PC. The stored data on the SD card makes it easy to transfer to a PC.

| | |
|--------------------|------------------------------------|
| Type | CVR-2100 |
| Memory Type | SD card (Max. 32GB) |
| Resolution | 1280×720 pixels |
| Video Input | Composite AV input |
| Video Output | HDMI / Composite AV output |
| Weight | 260g |
| Dimensions (W×D×H) | 75×25×130mm |
| Battery | 4400mAH (Max. recording time 9h) |
| Accessories | Multi-adaptor, USB cable, AV cable |



Fume Extractor

Solder fumes can irritate eyes, nose and throat. Also, they could cause problems if the fumes accumulate on the equipment. For these reasons, we recommend the use of the fume extractor. We offer three types of Fume Extractor systems.

VAC-1000



VAC-3000

If there is no air duct near the work space, use the VAC-3000 together with VAC-1000. Three carbon filters make solder fumes and exhaust clean.



| | |
|----------------|----------------------|
| Type | VAC-3000 |
| Filtering Rate | More than 95%, 0.3µm |
| Vacuum Type | Ejector |
| Air supply | 0.5Mpa (Dry Air) |
| Noise Level | Below 82dB |
| Size(W×D×H) | 194×170×308mm |
| Weight | Approx. 4.0kg |

VAC-4001A / VAC-4002A

This triple filtering design allows for 99.97% efficiency. The equipped DC motor is low noise, low vibration and low power consumption. The high-power motor generates large air flow.

| Type | VAC-4001A | VAC-4002A |
|--------------------------------|----------------------------|----------------------------|
| Power Supply | 100~110V AC or 220~240V AC | 100~110V AC or 220~240V AC |
| Power Consumption | 120W | 250W |
| Air Flow | 140m³/h | 250m³/h |
| System Flow (Including filter) | 120m³/h | 100m³/h×2 |
| Filtering Efficiency | 99.97% (0.3µm) | 99.97% (0.3µm) |
| Duct Hose Length | φ75mm×1500mm | φ75mm×1500mm×2 |
| Static Pressure | 2400Pa | 3000Pa |
| Noise | 60dB | 65dB |
| Size (W×D×H) | 420×230×430mm | 470×230×500mm |
| Weight | 13.4kg | 14.2kg |



Solder fumes are vacuumed through a silicone tube mounted directly to the point of soldering. The combination of the two filtering units (pre-filter & HEPA filter) removes all harmful gases, thus preventing flux build-up on the iron and extending tip life all while keeping the environment clean and safe.

System15 Specifications

| | |
|----------------|------------------------------------|
| Filtering Rate | More than 99.997%, 0.3µm (HEPA) |
| Vacuum Type | IP54 Synchronous (Brushless) motor |
| Air Flow | 70m³/hr |
| Noise Level | Below 50dB |
| Size(W×D×H) | 360×330×500mm |
| Power | AC230V 1ph 50Hz or 110V 1ph 60Hz |

Purex Specifications

| | |
|----------------|------------------------------|
| Filtering Rate | More than 99.997% |
| Wattage | 50W / 75W |
| Air Flow | 100m³/hr 59cfm |
| Noise Level | 52 dBA |
| Size(W×D×H) | 455×480×720mm |
| Power | AC230V +/- 10%, 120V +/- 10% |



robots

YPH-10

The stainless steel sleeve is equipped with two heaters to pre-heat the solder wire as it is being fed. This helps to prevent solder ball spattering by pre-heating the solder wire & internal flux. This is designed to be used with large diameter solder wire and is effective in reducing tact/cycle time as well as improving quality in lead free and tin/lead applications.



| | |
|---------------------|--|
| Type | YPH-10 |
| Setting Temperature | 0~150°C |
| Heater Capacity | 10W |
| Power Source | AC100~240V(Single Phase) |
| Solder Diameter | φ1.0~1.6 mm |
| Constitution | Temperature Controller, Solder Wire Heater, Attaching Bracket, Heater Cable, Power Cable, Feeding Tube |

Tube type...TAL-*. *-*-*Y
Solder wire Diameter | Tube total length

DRC-1300 For SLV

Drill Cleaner

The rotating drill bit removes the dross inside the sleeve.

| | |
|--------------------|---------------------------------|
| Type | DRC-1300 |
| Dimensions (W×D×H) | 91.5×130×120.7mm |
| Rotation Speed | Approx. 8000rpm |
| Power Source | 24V DC (30mA) |
| Drill Diameter | φ1.1 / φ1.3 / φ1.5 (Choose one) |
| Weight | Approx. 1.7kg |
| Accessories | Drill bit 1 piece |



CCH-700 For SLV

Cleaning Heater

This cleaner heats the ceramic sleeve and burns out the dross inside.

| | |
|--------------------|-------------------------|
| Type | CCH-700 |
| Dimensions (W×D×H) | 170×247×167mm |
| Heater | 135W |
| Max. Temperature | 700°C |
| Power Source | AC85~264V(Single phase) |

